# TITLE: - WOOD GLOW POLYURETHANE GLOSS CLEAR FOR INTERIOR TIMBER.

### SUBSTRATE: - Dressed Timber

**Substrate Characteristics:** - New Timber should be clear, dry and must be inspected for Physical Defects such as splinters, cracks, wolly grain, machine marks, knots holes as well for wax or preservatives and grey Weathering.

### SURFACE PREPARATION -

Ensure wood is dry, clean and free from dust dirt, grease/oil and mortar splashes. Use scraper and sand paper. Scrap off any sap or gum exudation.

Dust off with dry rag or brush. Wipe clean with rag moist with min turps. Allow to dry for 3-4hrs and apply the prime as soon as possible on the same day.

Application Details	Theoretical Spreading Rate	Dry Film Thickness	Dry Time Touch	Dry Time Recoat
FIRST COAT Wood Glow Sanding Sealer Apply with Brush, roller or spray Thin with Min. turps.	12sqm/l	20 microns	30min	5hrs
SECOND COAT Wood Glow Polyurethane Gloss Apply with Brush, Roller or spray Thin with Min, Turps.	16sqm/l	28 microns	1hr	5hrs
THIRD COAT Wood Glow. Polyurethane Gloss, Apply with Brush, roller or spray, Thin with Min Turps.	16sqm/l	28 microns	1hr	5hrs

## **Explanatory Notes:-**

Dry time apply to a single Coat at 25c and 50% Rel.Humidity. Do not apply Paint if temperature is below 10c and during Rain. Practical spreading rates will vary from theoretical figures depending upon nature of surface, application method. Environmental conditions. Adjust application techniques to achieve the recommended . Dry film thickness.

## Please refer AS 2313 as guiding document.